

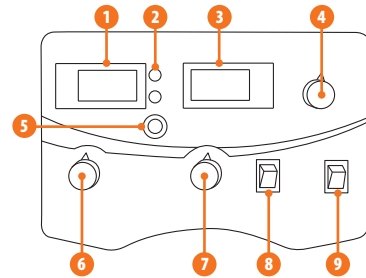


PRO SERIES MIG 250 Inverter Compact



ORDER CODE
JM-252C

COMPLETE WITH
MIG torch, Gas hose, Work return lead & clamp, Trolley



- | | |
|---------------------------|---------------------------|
| 1 Voltage Digital Display | 6 Voltage Dial |
| 2 Warning Indicator | 7 Wire Speed Control Dial |
| 3 Amp Digital Display | 8 Process Control Switch |
| 4 MMA Amperage Dial | 9 Spool Gun Option |
| 5 Wire Inch Button | |

KEY FEATURES

- High performance compact MIG/MAG/MMA inverter
- Suitable for 0.6, 0.8 and 1.0mm welding wire
- Advanced control circuitry
- Digital A/V display
- High duty cycle
- Stable and reliable arc
- Burn back control
- Spool gun interface
- Wire inching feature

The Jasic MIG 252 Compact is equipped with powerful IGBT components, a digital A/V display and multi process capabilities.

The inverter offers excellent welding characteristics and consistently reliable performance for highly demanding and repetitive weld cycles.

This high quality single phase machine delivers an impressive 250 amps at 35% duty cycle, making the MIG 252 Compact an excellent choice for medium duty fabrication work.

TECHNICAL DATA

Input Voltage	AC 230V - 50/60 Hz
I _{eff} (A)	28.4
Input Power (kVA)	11
Voltage Adjustment Range (V)	11 - 29
Current Range (A)	30 - 250
Duty Cycle @ 40°C	250A @ 35%
No-Load Voltage (V)	52
Wire Spool Size	ø 300mm
Efficiency (%)	85
Power Factor	0.75
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	900 x 450 x 755
Weight (Kg)	48

OPTIONAL ACCESSORIES

Order Code	Description
* EC-3-03	Work Return Lead & Clamp
* T250-3	T250 3m Torch
T250-4	T250 4m Torch
WC-3-3	Electrode Lead 3m
JSG-02	Spool Gun 6m
WP26V-12-2DL	WP26V 4m TIG Torch
WP26V-25-D	WP26V 8m TIG Torch

FEED ROLLERS

As Standard		Optional	
Order Code	Description	Order Code	Description
* 10016533	0.8/1.0 V Groove Roller	10016540	0.6/0.8 V Groove Roller
* 1004PR	Flat Pressure Roll	10031902	1.0/1.2 V Groove Roller
		10016541	0.8/1.0 U Groove Roller
		10029922	1.0/1.2 U Groove Roller
		10029929	1.0/1.2 Knurled (FCW)

* Comes as standard